

Date: Wednesday, 1/11/2006 4:32:12 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: PAD
Job Number	: 25489	Part Number	: D31955
Estimate Number	: 11203	Drawing Number	: D3195 REV A
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 1/11/2006	Drawing Revision	: A
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A	Due Date	: 1/18/2006
Previous Run	: 25114	Qty:	<i>10</i>
Written By	<u>SEE COMMENT BELOW</u>	Um:	Each
Checked & Approved By	<u>SEE COMMENT BELOW</u>		
Comment	: Est Rev:A New Issue 05-12-05 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D3195	Neoprene 1/8" thick
		<i>SB 06/02/14 (20)</i>
		<i>Comment: Qty.: 0.0099 sf(s)/Unit Total : 0.0987 sf(s) Make from D3195 Neoprene 1/8" thick Material:Neoprene 1/8" thick Batch: B20359</i>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		<i>SB 06/02/14 (20)</i>
		<i>Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut & Punch as per Dwg D3195</i>
3.0	QC5	INSPECT WORK TO CURRENT STEP
		<i>SB 06/02/14 (20)</i>
		<i>Comment: INSPECT WORK TO CURRENT STEP</i>
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		<i>SB 06/02/14 (20)</i>
		<i>Comment: PACKAGING RESOURCE #1 Identify and Stock Location: GA</i>
5.0	DC	DOCUMENT CONTROL
		<i>SB 06/02/14 (20)</i>
		<i>Comment: DOCUMENT CONTROL Inspection Level 21 5ac 06/02/15 (20) (20) 06/02/15</i>
Job Completion		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/02/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

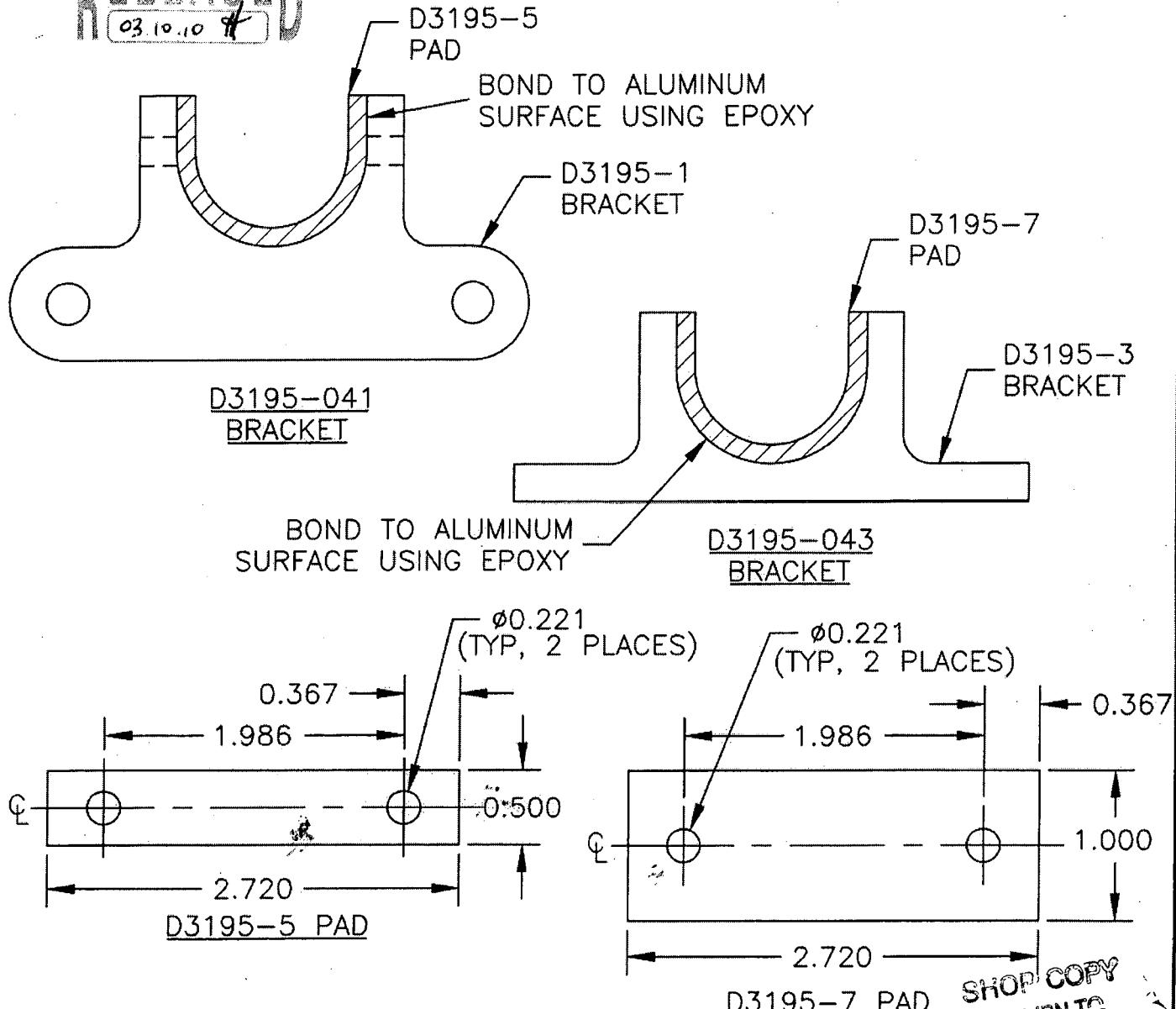
NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3195	SHEET 1 OF 3
DATE		TITLE	SCALE
03.06.23		BRACKET	1:1
A	03.06.23	NEW ISSUE	

RELEASED

03.10.10 97

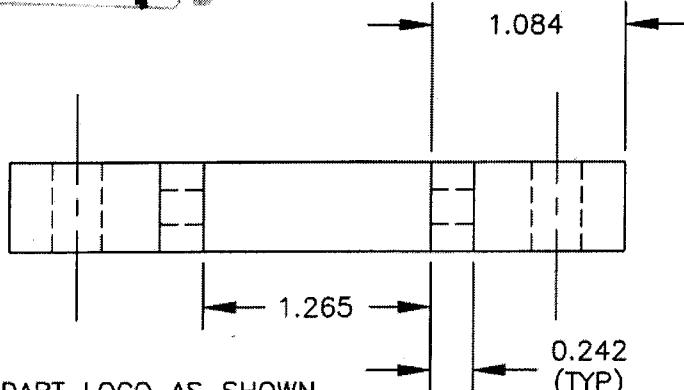
**D3195-5 & D3195-7 PAD**

- 1) MATERIAL: 60 DUROMETER NEOPRENE 1/8" THICK
(POSSIBLE SUPPLIERS, ACCURATE RUBBER)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 3) ALL DIMENSIONS ARE IN INCHES

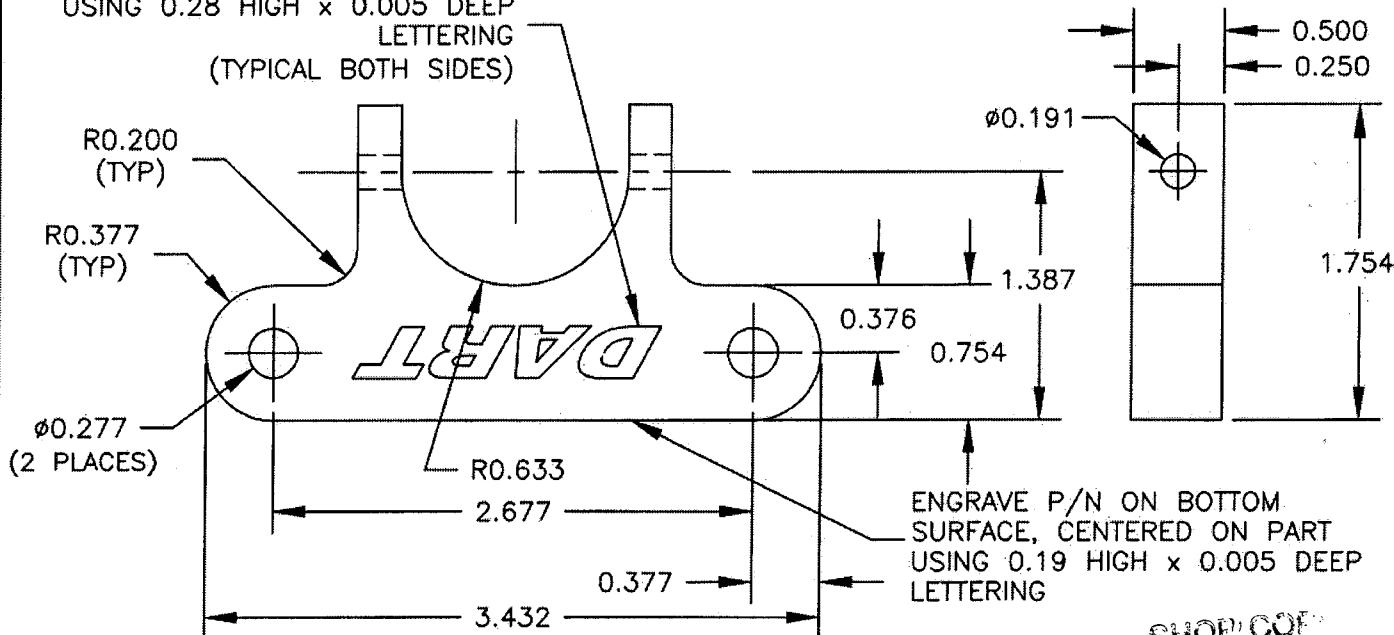
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
1B-1 TO AMENDMENT
NOTICE
25489

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3195	SHEET 2 OF 3
DATE		TITLE	SCALE
03.06.23		BRACKET	1:1

RELEASED
03.10.10

ENgrave DART logo as shown using 0.28 high x 0.005 deep lettering (typical both sides)



SHOP COF
RETURN TO
ENGINEERING

IN CONTROL
SUBJECT TO
WITH 1011

N/01

25489

D3195-1 BRACKET

- 1) MATERIAL: 6061-T6/T651 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC M6061T6S OR M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

DARTCOPY/SELF
REF

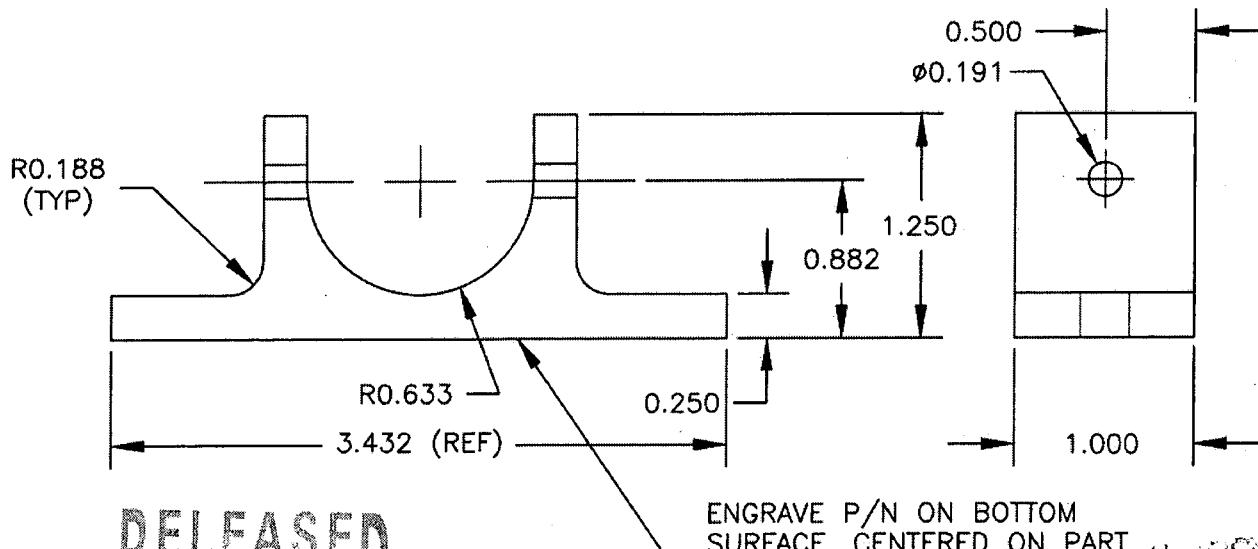
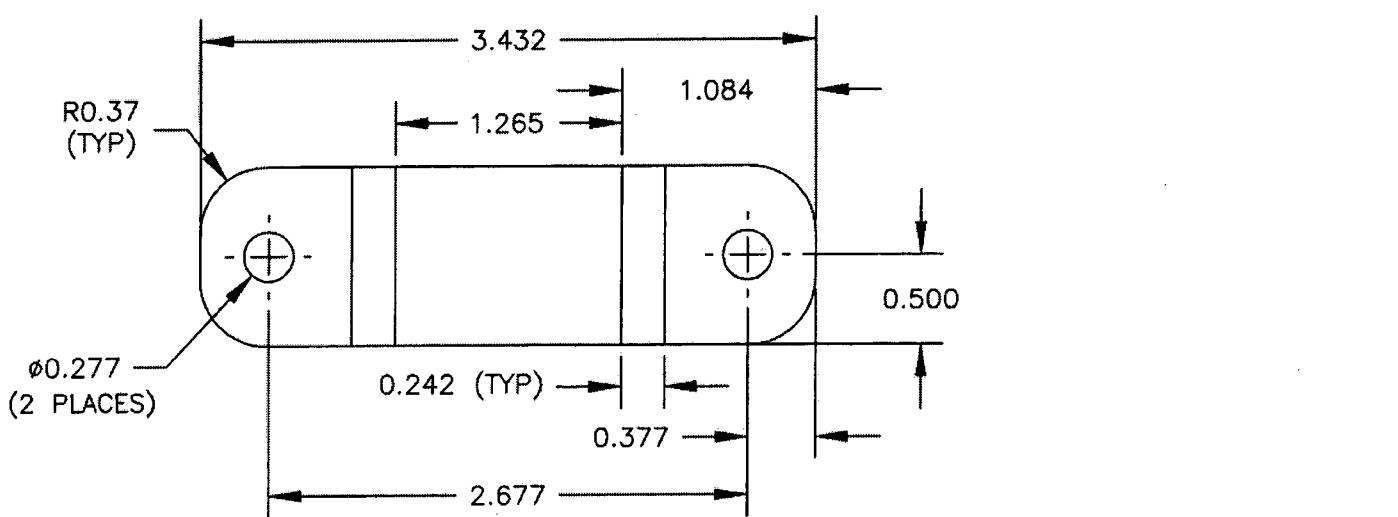
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3195
DATE		TITLE BRACKET

REV. A

SHEET 3 OF 3

SCALE

1:1

**RELEASED**
03.10.10 *[Signature]*ENGRAVE P/N ON BOTTOM
SURFACE, CENTERED ON PART
USING 0.19 HIGH x 0.005 DEEP
LETTERING

ROLLED COPY

TO AMENDMENT

ROUT NOTICE

WORK ORDER

25489

D3195-3 BRACKET

- 1) MATERIAL: 6061-T6/T651 (QQ-A-250/11 OR QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC M6061T6S OR M6061T6B)
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES